

# **GALAXIE** **CORPORATION**

*Worldwide Metalworking Equipment Dealer*

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## **72" x .500" Butech/Bliss Temper / Skin Pass Mill Rebuilt In 2005**

Rolling Mills  
2 High Rolling Mill

### **Description**

Thickness Range: .040" - .500"  
Coil Width: 36" - 72"  
Coil Weight Capacity: 65,000#  
Line Speed: 500 FPM  
Entry Coil ID: 28" - 30.5"  
Exit Coil ID: 29.5"  
Coil OD: 36" - 80"  
Max Yield: 75,000 KSI

Rebuilt By Butech in 2005:  
New AGC Hydraulic Screw Downs  
New Roll Force Power Unit  
New Roll Force and Roll Balance Valve Stand  
Rebuild Roll Chocks  
New Roll Changing Sled  
Rebuilt Hydraulic System  
New Digital Drives and Controls  
New SES Entry & Exit Coil Cars  
All New DC Motors on Mill, Uncoiler, Recoiler

Mill Features:  
500 HP DC Mill Drive  
600 HP DC Recoiler Drive  
(2) 200 HP DC Uncoiler Drives/Brakes  
Rockwell Automation Hydraulics

Rockwell Automation Digital Readouts Versaview 1700m  
Digital Roll Gap Positioning  
Elongation Control  
Roller Bearing  
Optiflex 620 Controller  
National Instruments Gap Control NI PXI 1042Q  
HMI Controller  
Allen Bradley PLC  
Spare Rolls and Chocks  
Large Quantity of Spare Parts

NOTE: Recoiler Limited to .316" Max Thickness due to Gripper

Can Be Inspected Under Power and Operating

## Image(s)

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