

GALAXIE **CORPORATION**

Worldwide Metalworking Equipment Dealer

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60" x .135" x 64,000# Herr Voss Cut-to-Length Line

Cut-to-Length Lines
56"-> Width CTL

Description

Materials: Stainless, Aluminum, CRS
Maximum Coil Weight: 64,000#
Coil Width: 24" – 60"
Coil O.D.: 28" – 72"
Coil I.D.: 18 ½ - 24"
Strip Thickness: 0.024" – 0.135" Carbon (0.075"SS, 0.125" Aluminum)
Yield Strength: 45,000 PSI Maximum
Sheet Length: 12" – 192"
Maximum Pack Height: 18"
Maximum Pack Weight: 20,000#
Line Speed: 50-300 FPM
Electrical Supply: Main: 575V / 3-ph / 60Hz
Line Direction: Left to Right

Herr-Voss 4-HI Inverted Leveler
19 Rolls with 7 Back-Up Rolls
0.024" – 0.135"
300 FPM

Equipment List:
Hydraulic Unit
Electrical Package (Operator Stations, Panels, etc)
Entry Coil Roller Conveyor
Floor Type Coil Car

Single Mandrel Uncoiler with Overarm Hold-Down Roll and Paper Winder
Outboard Bearing Support
Threading Table
Center Guide
Pinch Roll with Side Guide
Side Trimmer
Scrap Cutter
Scrap Box Car
Herr Voss Inverted Leveler 7 Flights (19 x 1.750")
Loop Pit Carry-Over Tables
Side Guide Unit
Feeder Roll Unit
Paper Interleaving
Shear- Top Drive Bow Tie Blade
Sheet Stacker
Skid Preparation Conveyor
Stacker Conveyor
Pack Run-Out Conveyor
Allen Bradley PLC and Unico Electronics

Image(s)



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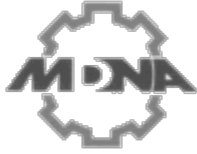
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