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Tube Finishing

Description

1. **Line1 polish tube diameter from OD 25mm to OD 104mm**
 2. **Line 2 polish tube diameter from OD 12mm to OD 70mm.**
1. First Head is an abrasive belt polisher driven by a fixed speed **5.5kW** Motor with an additional **0.37kW** Tube feed drive which rotates and feeds the tube.
 2. The second head is an abrasive buffing wheel driven by a **5.5kW** variable speed motor (VSD) and also has a **0.37 kW** Tube feed and rotate motor.

Both machine feature a manual input feed, with two motorised take off feeder rollers, one before the printer, one after.

Each takeoff feeder roller is powered by a **0.37 kW** motor.

Line **2** printing station, the speed controlled pinch rollers are powered by two **0.37Kw** motors . **(Tube size OD 12mm to OD 70mm)**

Line **1** printing station is designed for larger diameter thick wall pipes, the speed is controlled by a **5kW** DC motor. **(Tube size OD 25mm to OD 104mm)**

Both polishers feature a water circulation system which provides a small element of abrasive lubrication and dust suppression, with the particles conveyed and trapped in a baffled sump.

Minimum tube length **3.0m** and **6.0m** maximum tube length (can polish longer than **6.0m** depending on the line layout).

The machines feature **3** interchangeable inline inkjet printers

DOMINO A200 INKJET PRINTER: SERIAL NO. **N43379** (spare printer **S/N. N58278**)

HITACHI PXR-D260W INKJET PRINTER: SERIAL NO. **PXR08366806**

Image(s)





+1 (734) 727-0600

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