

# **GALAXIE** **CORPORATION**

*Worldwide Metalworking Equipment Dealer*

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## **96" (2400mm) x .750" (19mm) x 70,000# Cauffiel Cut-to-Length Line**

Cut-to-Length Lines

56"-> Width CTL

### **Description**

Maximum Coil Weight: 70,000#

Thickness: .125" - .750"

Width: 24" (600mm) - 96" (2400mm)

Coil ID: 20" - 32" (500mm - 838mm)

Coil OD: 48" - 80" (860mm - 2400mm)

Cut-to-Length Capacity: 24" Long - 280" Long

Maximum Bundle Height: 16"

\*Finished Flatness Tolerance: Commercial Tolerance Guaranteed (ASTM)

Finished Length Tolerance: Commercial Tolerance Guaranteed

Maximum Line Speed: 0 - 75 FPM

Threading Speed: 0 - 25 FPM

Maximum Capacity per Year: 200,000 Tons

Electrical: 460V/3/60 to Main Disconnect

\*Material must be homogeneous

Line Consists of the Following:

3-Coil Hydraulic Pusher Type Entrance Feed Rack

Hydraulic Elevator Loader for Positioning Coils into Uncoiler

Double-End Uncoiler w/ Dual Power Feed Up, Dual Air Brakes

Heavy-Duty Peeler System

4-High x 10" Diameter x 104" Roll Face Cauffiel Backed-Up Flex Roll Leveler w/ Pinch Rolls:

Number of Rolls: 9

(4) Over (3) Roll Backed-Up Flattener Section to Produce Flatness

(2) Pinch Rolls w/ 4" Diameter Flex Rolls between Pinch Rolls to Remove Crossbow

All Work Rolls Driven w/ Heavy Universals and Enclosed Gears Running in Oil  
Hydraulically Actuated Anti-Friction Screw Downs w/ Indicators  
Individual Roll Adjustment for Superior Roll Bend for Removing Coil Set and Cross  
Bow  
100 HP Hydraulic HydraStar Motor, Forward and Reverse Driven  
100 HP Hydraulic Pump and Tank Unit  
Speed: 0 to 50 FPM

10' x .750" Cincinnati Shear  
Stacking Platform w/ Hydraulic Flush Bundle System  
Bundle Banding System  
Various Spare Parts  
Electrical  
Hydraulics/Pneumatics  
Engineering

## Image(s)

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