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72" (2000mm) x 6mm x 50,000# Atecnin/Fagor Flying Shear Cut-to-Length Line

Cut-to-Length Lines

56"-> Width CTL

Description

Manufacturer - Atecnin/Fagor
Line Rebuilt in 2012 by Fagor
Width Range: 800mm - 2000mm
Thickness Range: 1.5mm - 6mm
ID/OD Range: 500mm ID/850mm OD
Speed Range: 9.5-30 MPM
Shear Travel: 800mm +/-
Sheet Length: 750mm - 6000mm
Maximum Stack Weight: 5,000 Kg
Coil Capacity: 25 Ton
Line Direction: Right to Left

Line Components:

In Ground Coil Car

Cone Mandrels with Overhead Hold-down Roll

Hydraulic Peeler Table

Entry Pinch Roll

8 Roll Heavy Gauge Leveler

Motor: 132 kW

Roll Diameter: 90mm

Roller Table

Flying Mechanical Shear

Maximum Shear Thickness: 12mm

Inspection Table

Exit Pinch Roll

Drop Stacker

60' Roller Conveyor

Side Discharge

Hydraulics, Controls, and Electrics

Siemens S7 Electrics & PLC (Year 2012)

Siemens Simatic Panel Touch Controls

Image(s)







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